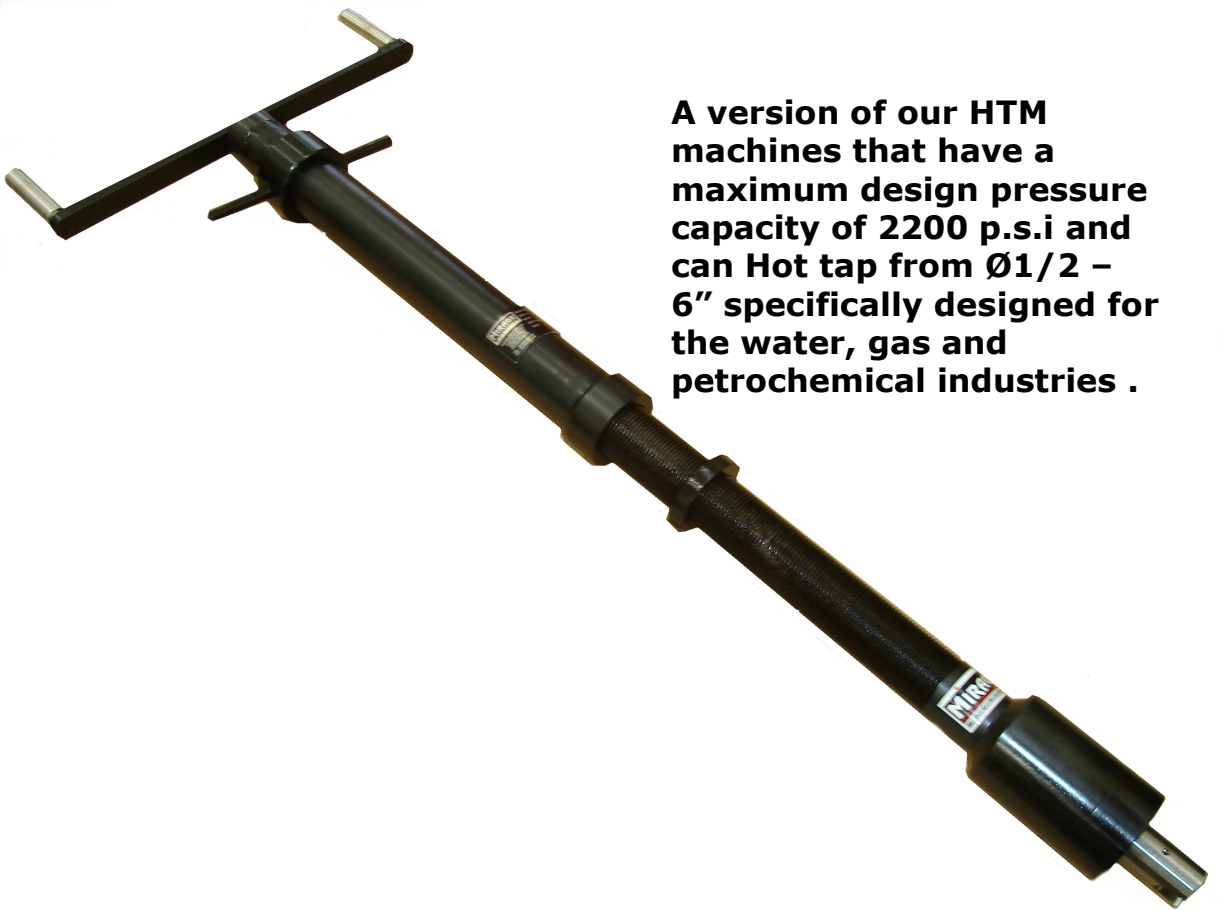


HTM150 Hot Tapping machine

18" stroke – Ø1/2 - 6" capacity



A version of our HTM machines that have a maximum design pressure capacity of 2200 p.s.i and can Hot tap from Ø1/2 - 6" specifically designed for the water, gas and petrochemical industries .

- ***Manual speed & feed***
- ***Air or hydraulic drive***
- ***Lightweight construction***
- ***Pressure 102 bar (1480 psi)***
- ***Standard tools and adapters available***



HTM150 Technical Details

RANGE

Minimum tapping hole diameter	12mm	1/2"
Maximum tapping hole diameter	152mm	6"
Maximum pressure	1480 p.s.i	102 bar
Maximum operating temperature	200° C	392° F
Spindle bar travel	457mm	18"
R.P.M (when motor driven)	0	200
Drive – Pneumatic (weight + 4 kgs)	0.9 Hp	0.67Kw
Drive – Hydraulic (weight + 5kgs)	2.2 Hp	1.64 Kw
Hydraulic supply required @ 1050 p.s.i	40 L/min	9 gal/min
Air supply required @ 90 p.s.i	42 s.c.f.m	1.19 m3/m

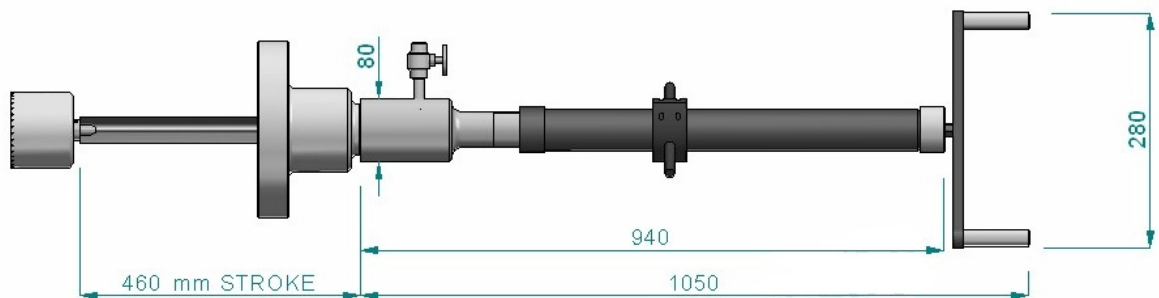
FEED RATES

Feed rate – Manual / revolution	3.0mm	0.118"
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WEIGHTS AND DIMENSIONS

Machine weight	23 kgs	50 lbs
Shipping weight	36 Kgs	79 lbs

Shipping dimensions	L – 135cm - (34")	W- 38cm (15")	H- 36cm (14")
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The machine is supplied complete with toolkit, air filter lubricator (when required) and hose connection, all required hole saw adapters and drive plates, storage / shipping box, CE certificate, Packing list and Manual

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